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| CELESTRA<br>CAT.NO | WIRE SIZE |  | BOLT<br>SIZE | A<br>±0.06 | B<br>MIN | C<br>±0.04 | R    | ID<br>±0.01 |
|--------------------|-----------|--|--------------|------------|----------|------------|------|-------------|
|                    | CODE      | FLEX   |              |            |          |            |      |             |
| LA0614             | 6 AWG     | 30 Navy 6 Weld<br>133/.014 61/24 =<br>24.6 kcmil | 1/4          | 1.65       | 0.65     | 0.44       | 1.00 | 0.22        |

- NOTE:
1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
  2. ALL DA,DB,LA,LB,WP,AL,AS AND J SERIES OF CAT.NO.S ARE LISTED BY "UNDERWRITERS INC." AND "CSA" FOR USE ON CODE WIRES AND FLEX/24 STRANDED CABLES.

PRE-FIX CAT.NO.WITH "L" HAS NOT PEEP HOLE UNLESS OTHERWISE SPECIFIED IN THE SUFFIX OF THE CAT.NO. WITH "P".

MATERIAL: HIGH CONDUCTIVITY WROUGHT COPPER  
 FINISH: ELECTOR-TIN PLATE UNLESS OTHERWISE SPECIFIED PER MIL - T -16366.  
 SUFFIX CAT.NO.WITH "SP" FOR SILVER.

INSTALLATION GUIDE  
 DIE CODE = 24  
 DIE COLOR = Blue



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TITLE WIRE CONNECTORS AND SOLDERING LUGS FOR CODE AND FLEX CABLE

| REV | DATE      | DWN       | CHK       | DESCRIPTION                         | ECN |
|-----|-----------|-----------|-----------|-------------------------------------|-----|
| 00  | 20-Apr-26 | Ruby Feng | Sinia Qiu | Celestra Standards Spec. Initialed. |     |

|          |                                  |          |            |       |      |                        |
|----------|----------------------------------|----------|------------|-------|------|------------------------|
| MATERIAL | HIGH-CONDUCTIVITY WROUGHT COPPER | PRT. NO. | LA0614     | SCALE | NTS  | THIRD ANGLE PROJECTION |
| FINISH   | ELECTRO TIN PLATE                | DWG. NO. | 186-cp0117 | UNIT  | INCH |                        |

