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| CELESTRA CAT.NO | WIRE SIZE | | BOLT SIZE | B MIN | C ±0.04 | H ±0.01 | D ±0.015 |
|--------------------|-----------|--|--------------|----------|------------|------------|-------------|
| | CODE | FLEX | | | | | |
| DA0614A-251 | 6 AWG | 30 Navy 6 Weld 133/.014 61/24 = 24.6 kcmil | 1/4 | 0.62 | 0.48 | 0.22 | 0.08 |

- NOTE:
1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 2. ALL DA,DB,LA,LB,WP,AL,AS AND J SERIES OF CAT.NO.S ARE LISTED BY "UNDERWRITERS INC." AND "CSA" FOR USE ON CODE WIRES AND FLEX/24 STRANDED CABLES.

PRE-FIX CAT.NO.WITH "L" HAS NOT PEEP HOLE UNLESS OTHERWISE SPECIFIED IN THE SUFFIX OF THE CAT.NO. WITH "P".

MATERIAL: HIGH CONDUCTIVITY WROUGHT COPPER
 FINISH: ELECTOR-TIN PLATE UNLESS OTHERWISE SPECIFIED PER MIL - T - 16366.
 SUFFIX CAT.NO.WITH "SP" FOR SILVER.

INSTALLATION GUIDE
 DIE CODE = 24
 DIE COLOR = Blue



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TITLE WIRE CONNECTORS AND SOLDERING LUGS FOR CODE AND FLEX CABLE

| REV | DATE | DWN | CHK | DESCRIPTION | ECN |
|-----|-----------|-----------|-----------|-------------------------------------|-----|
| 00 | 18-Apr-26 | Ruby Feng | Sinia Qiu | Celestra Standards Spec. Initialed. | |

| | | | | | | |
|----------|----------------------------------|----------|-------------|-------|------|------------------------|
| MATERIAL | HIGH-CONDUCTIVITY WROUGHT COPPER | PRT. NO. | DA0614A-251 | SCALE | NTS | THIRD ANGLE PROJECTION |
| FINISH | ELECTRO TIN PLATE | DWG. NO. | 186-cp1424 | UNIT | INCH | |

