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| CELESTRA<br>CAT.NO | WIRE SIZE |  | BOLT<br>SIZE | B<br>MIN | C<br>±0.04 | H<br>±0.01 | D<br>±0.015 |
|--------------------|-----------|--|--------------|----------|------------|------------|-------------|
|                    | CODE      | FLEX   |              |          |            |            |             |
| DA1014A            | 1/0 AWG   | 100 Navy #1 Weld<br>225/24 = 90.8 kcmil<br>133/.0254 | 1/4          | 0.65     | 0.75       | 0.40       | 0.13        |

- NOTE:
1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
  2. ALL DA,DB,LA,LB,WP AND J SERIES OF CAT.NO.S ARE LISTED BY "UNDERWRITERS INC." AND "CSA" FOR USE ON CODE WIRES AND FLEX/24 STRANDED CABLES.

PRE-FIX CAT.NO.WITH "L" HAS NOT PEEP HOLE UNLESS OTHERWISE SPECIFIED IN THE SUFFIX OF THE CAT.NO. WITH "P".

MATERIAL: HIGH CONDUCTIVITY WROUGHT COPPER

FINISH: ELECTOR-TIN PLATE UNLESS OTHERWISE SPECIFIED PER MIL - T -16366.  
SUFFIX CAT.NO.WITH "SP" FOR SILVER.

INSTALLATION GUIDE  
DIE CODE = 42  
DIE COLOR = Pink



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TITLE WIRE CONNECTORS AND SOLDERING  
LUGS FOR CODE AND FLEX CABLE

|     |           |           |           |                                     |     |  |                     |           |                        |
|-----|-----------|-----------|-----------|-------------------------------------|-----|--|---------------------|-----------|------------------------|
| 00  | 23-Aug-25 | Ruby Feng | Sinia Qiu | Celestra Standards Spec. Initialed. |     | MATERIAL HIGH-CONDUCTIVITY<br>WROUGHT COPPER | PRT. NO. DA1014A    | SCALE NTS | THIRD ANGLE PROJECTION |
| REV | DATE      | DWN       | CHK       | DESCRIPTION                         | ECN | FINISH ELECTRO TIN PLATE                     | DWG. NO. 186-cp1580 | UNIT INCH |                        |