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CELESTRA CAT.NO	WIRE SIZE		BOLT SIZE	A ±0.06	B MIN	C ±0.04	R	ID ±0.01
	CODE	FLEX						
DA0814	8 AWG	23 Navy #8 Weld 37/24 = 14.9 kcmil #6 SOL	1/4	1.28	0.61	0.45	0.68	0.18

- NOTE:
1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
  2. ALL DA,DB,LA,LB,WP,AL,AS AND J SERIES OF CAT.NO.S ARE LISTED BY "UNDERWRITERS INC." AND "CSA" FOR USE ON CODE WIRES AND FLEX/24 STRANDED CABLES.

PRE-FIX CAT.NO.WITH "L" HAS NOT PEEP HOLE UNLESS OTHERWISE SPECIFIED IN THE SUFFIX OF THE CAT.NO. WITH "P".

MATERIAL: HIGH CONDUCTIVITY WROUGHT COPPER  
 FINISH: ELECTOR-TIN PLATE UNLESS OTHERWISE SPECIFIED PER MIL - T -16366.  
 SUFFIX CAT.NO.WITH "SP" FOR SILVER.

INSTALLATION GUIDE  
 DIE CODE = 21  
 DIE COLOR = Red



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TITLE WIRE CONNECTORS AND SOLDERING LUGS FOR CODE AND FLEX CABLE

MATERIAL	HIGH-CONDUCTIVITY WROUGHT COPPER	PRT. NO.	DA0814	SCALE	NTS	THIRD ANGLE PROJECTION
FINISH	ELECTRO TIN PLATE	DWG. NO.	186-cp0034	UNIT	INCH	

REV	DATE	DWN	CHK	DESCRIPTION	ECN
00	22-Apr-26	Ruby Feng	Sinia Qiu	Celestra Standards Spec. Initialed.	