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CELESTRA CAT.NO	WIRE SIZE		BOLT SIZE	A ±0.06	B MIN	C ±0.04	R	ID ±0.01
	CODE	FLEX						
DA4012	4/0 AWG	200 Navy 3/0 Weld 450/24 = 182 kcmil 703/.0154	1/2	2.52	1.25	1.03	1.27	0.56

- NOTE:
1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 2. ALL DA,DB,LA,LB,WP,AL,AS AND J SERIES OF CAT.NO.S ARE LISTED BY "UNDERWRITERS INC." AND "CSA" FOR USE ON CODE WIRES AND FLEX/24 STRANDED CABLES.

PRE-FIX CAT.NO.WITH "L" HAS NOT PEEP HOLE UNLESS OTHERWISE SPECIFIED IN THE SUFFIX OF THE CAT.NO. WITH "P".

MATERIAL: HIGH CONDUCTIVITY WROUGHT COPPER

FINISH: ELECTOR-TIN PLATE UNLESS OTHERWISE SPECIFIED PER MIL - T -16366. SUFFIX CAT.NO.WITH "SP" FOR SILVER.

INSTALLATION GUIDE
DIE CODE = 54
DIE COLOR = Purple



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TITLE WIRE CONNECTORS AND SOLDERING LUGS FOR CODE AND FLEX CABLE

REV	DATE	DWN	CHK	DESCRIPTION	ECN
00	20-Apr-26	Ruby Feng	Sinia Qiu	Celestra Standards Spec. Initialed.	

MATERIAL	HIGH-CONDUCTIVITY WROUGHT COPPER	PRT. NO.	DA4012	SCALE	NTS	THIRD ANGLE PROJECTION
FINISH	ELECTRO TIN PLATE	DWG. NO.	186-cp0417	UNIT	INCH	

