

4

3

2

1

THE INFORMATION ON THIS DRAWING IS THE PROPERTY OF CELESTRA, IS DISCLOSED IN CONFIDENCE AND NOT TO BE REPRODUCED, USED OR DISCLOSED EXCEPT FOR WHICH FURNISHED.

CELESTRA CAT.NO	WIRE SIZE		BOLT SIZE	A ±0.06	B MIN	C ±0.04	R	ID ±0.01
	CODE	FLEX						
DA4014-252	4/0 AWG	200 Navy 3/0 Weld 450/24 = 182 kcmil 703/.0154	1/4	2.01	0.78	1.06	1.23	0.57

NOTE:

1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
2. ALL DA,DB,LA,LB,WP,AL,AS AND J SERIES OF CAT.NO.S ARE LISTED BY "UNDERWRITERS INC." AND "CSA" FOR USE ON CODE WIRES AND FLEX/24 STRANDED CABLES.

PRE-FIX CAT.NO.WITH "L" HAS NOT PEEP HOLE UNLESS OTHERWISE SPECIFIED IN THE SUFFIX OF THE CAT.NO. WITH "P".

MATERIAL:

HIGH CONDUCTIVITY WROUGHT COPPER

FINISH:

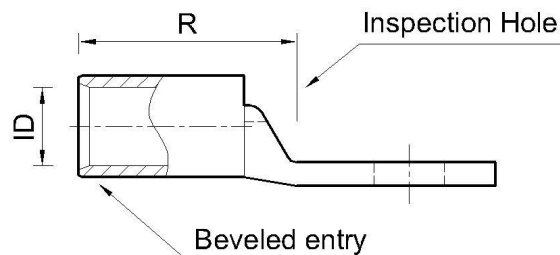
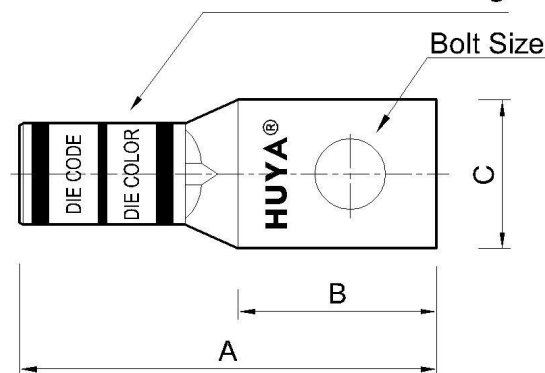
ELECTOR-TIN PLATE UNLESS OTHERWISE SPECIFIED PLATE PER MIL - T -16366.
SUFFIX CAT.NO.WITH "SP" FOR SILVER.

INSTALLATION GUIDE

DIE CODE = 54

DIE COLOR = Purple

Color coded marking



HUYA®
www.huyaco.com

CELESTRA CORPORATION

76. Huancun Rd. Zhongcun Town.
Panyu Dist. Guangzhou 511495.

TITLE WIRE CONNECTORS AND SOLDERING
LUGS FOR CODE AND FLEX CABLE

MATERIAL HIGH-CONDUCTIVITY
WROUGHT COPPER

PRT. NO. DA4014-252

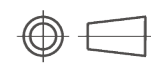
SCALE NTS

THIRD ANGLE PROJECTION

FINISH ELECTRO TIN PLATE

DWG. NO. 186-cp0436

UNIT INCH



00 14-Dec-25 Ruby Feng Sinia Qiu Celestra Standards Spec. Initialed.

REV DATE DWN CHK DESCRIPTION ECN

4

3

2

1