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CELESTRA CAT.NO	WIRE SIZE		BOLT SIZE	A ±0.06	B MIN	C ±0.04	R	ID ±0.01
	CODE	FLEX						
DA4012-252	4/0 AWG	200 Navy 3/0 Weld 450/24 = 182 kcmil 703/.0154	1/2	2.32	1.09	1.06	1.23	0.57

- NOTE:
1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 2. ALL DA,DB,LA,LB,WP,AL,AS AND J SERIES OF CAT.NO.S ARE LISTED BY "UNDERWRITERS INC." AND "CSA" FOR USE ON CODE WIRES AND FLEX/24 STRANDED CABLES.

PRE-FIX CAT.NO.WITH "L" HAS NOT PEEP HOLE UNLESS OTHERWISE SPECIFIED IN THE SUFFIX OF THE CAT.NO. WITH "P".

MATERIAL: HIGH CONDUCTIVITY WROUGHT COPPER

FINISH: ELECTOR-TIN PLATE UNLESS OTHERWISE SPECIFIED PER MIL - T - 16366.
SUFFIX CAT.NO.WITH "SP" FOR SILVER.

INSTALLATION GUIDE
DIE CODE = 54
DIE COLOR = Purple



HUYA®
www.huyaco.com

CELESTRA CORPORATION
76. Huancun Rd. Zhongcun Town.
Panyu Dist. Guangzhou 511495.

TITLE WIRE CONNECTORS AND SOLDERING LUGS FOR CODE AND FLEX CABLE

REV	DATE	DWN	CHK	DESCRIPTION	ECN
00	20-Apr-26	Ruby Feng	Sinia Qiu	Celestra Standards Spec. Initialed.	

MATERIAL	HIGH-CONDUCTIVITY WROUGHT COPPER	PRT. NO.	DA4012-252	SCALE	NTS	THIRD ANGLE PROJECTION
FINISH	ELECTRO TIN PLATE	DWG. NO.	186-cp0439	UNIT	INCH	

